SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Substance
Product Name: Cement Kiln Dust
CAS-No.: 68475-76-3
Synonyms: CKD

1.2. Intended Use of the Product

Use of the Substance/Mixture: No use is specified

1.3. Name, Address, and Telephone of the Responsible Party

Company
CalPortland Company
2025 E. Financial Way
Glendora, CA 91741 - United States
T 626-852-6200
www.calportland.com

1.4. Emergency Telephone Number

Emergency Number: 626-852-6200

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Skin Corr. 1C H314
Eye Dam. 1 H318
Skin Sens. 1 H317
Carc. 1A H350
STOT SE 3 H335
STOT RE 1 H372

Full text of hazard classes and H-statements: see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US):

<table>
<thead>
<tr>
<th>Pictogram</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>GHS05</td>
<td></td>
</tr>
<tr>
<td>GHS07</td>
<td></td>
</tr>
<tr>
<td>GHS08</td>
<td></td>
</tr>
</tbody>
</table>

Signal Word (GHS-US): Danger
Hazard Statements (GHS-US):
- H314 - Causes severe skin burns and eye damage.
- H317 - May cause an allergic skin reaction.
- H318 - Causes serious eye damage.
- H335 - May cause respiratory irritation.
- H350 - May cause cancer (Inhalation).
- H372 - Causes damage to organs (lung/respiratory system) through prolonged or repeated exposure (Inhalation).

Precautionary Statements (GHS-US):
- P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P260 - Do not breathe dust.
- P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.
- P270 - Do not eat, drink or smoke when using this product.
- P271 - Use only outdoors or in a well-ventilated area.
- P280 - Wear protective gloves, protective clothing, and eye protection.
- P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
- P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 - If inhaled: Remove person to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P310 - Immediately call a poison center or doctor.
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see section 4 on this SDS).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P363 - Wash contaminated clothing before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards
Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)
No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance
Name: Cement Kiln Dust
CAS-No.: 68475-76-3

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flue dust, portland cement</td>
<td>(CAS-No.) 68475-76-3</td>
<td>100</td>
<td>Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Carc. 1A, H350 STOT SE 3, H335 STOT RE 1, H372</td>
</tr>
</tbody>
</table>

Full text of H-phrases: see section 16

3.2. Mixture
Not applicable

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures
First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

First-aid Measures After Skin Contact: Remove contaminated clothing. Immediately flush skin with plenty of water for at least 60 minutes. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or doctor.

First-aid Measures After Eye Contact: Rinse cautiously with water for at least 60 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed
Symptoms/Injuries: Causes severe skin burns and eye damage. May cause respiratory irritation. May cause cancer. Causes damage to organs through prolonged or repeated exposure. Skin sensitization.

Symptoms/Injuries After Inhalation: May be corrosive to the respiratory tract. Cough, dyspnea (breathing difficulty), wheezing; decreased pulmonary function, progressive respiratory symptoms (silicosis). Accelerated Silicosis can occur with exposure to high concentrations of respirable crystalline silica over a relatively short period; lung lesions can appear within five years of the initial exposure. The progression can be rapid. Accelerated silicosis is similar to chronic or ordinary silicosis, except that lung lesions appear earlier and the progression is more rapid. Acute Silicosis can occur with exposures to very high concentrations of respirable crystalline silica over a very short time period, sometimes as short as a few months. The symptoms of acute silicosis include progressive shortness of breath, fever, cough and weight loss. Acute silicosis can be fatal.

Symptoms/Injuries After Skin Contact: Causes severe irritation which will progress to chemical burns. May cause an allergic skin reaction.

Symptoms/Injuries After Eye Contact: Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion: May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.
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**Chronic Symptoms:** Pre-existing lung diseases such as emphysema or asthma may be aggravated by exposure to dusts. Pulmonary function may be reduced by inhalation of respirable crystalline silica. Also lung scarring produced by such inhalation may lead to a progressive massive fibrosis of the lung which may aggravate other pulmonary conditions and diseases and which increases susceptibility to pulmonary tuberculosis. Progressive massive fibrosis may be accompanied by right heart enlargement, heart failure, and pulmonary failure. Smoking aggravates the effects of exposure. Some studies show that exposure to respirable crystalline silica (without silicosis) or that the disease silicosis may be associated with the increased incidence of several autoimmune disorders such as scleroderma (thickening of the skin), systemic lupus erythematosus, rheumatoid arthritis and diseases affecting the kidneys. Silicosis increases the risk of tuberculosis. Some studies show an increased incidence of chronic kidney disease and end-stage renal disease in workers exposed to respirable crystalline silica.

4.3. **Indication of Any Immediate Medical Attention and Special Treatment Needed**
If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

**SECTION 5: FIRE-FIGHTING MEASURES**

5.1. **Extinguishing Media**
- **Suitable Extinguishing Media:** Water spray, dry chemical, foam, carbon dioxide.
- **Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. **Special Hazards Arising From the Substance or Mixture**
- **Fire Hazard:** Not considered flammable but may burn at high temperatures.
- **Explosion Hazard:** Product is not explosive.
- **Reactivity:** May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

5.3. **Advice for Firefighters**
- **Precautionary Measures Fire:** Exercise caution when fighting any chemical fire.
- **Firefighting Instructions:** Use water spray or fog for cooling exposed containers.
- **Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.
- **Hazardous Combustion Products:** Calcium oxide.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

6.1. **Personal Precautions, Protective Equipment and Emergency Procedures**
- **General Measures:** Do not breathe dust. Do not get in eyes, on skin, or on clothing. Do not handle until all safety precautions have been read and understood.

6.1.1. **For Non-Emergency Personnel**
- **Protective Equipment:** Use appropriate personal protective equipment (PPE).
- **Emergency Procedures:** Evacuate unnecessary personnel.

6.1.2. **For Emergency Personnel**
- **Protective Equipment:** Equip cleanup crew with proper protection.
- **Emergency Procedures:** Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. **Environmental Precautions**
Prevent entry to sewers and public waters.

6.3. **Methods and Materials for Containment and Cleaning Up**
- **For Containment:** Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions.
- **Methods for Cleaning Up:** Clean up spills immediately and dispose of waste safely. Recover the product by vacuuming, shoveling or sweeping. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill. Cautiously neutralize spilled solid.

6.4. **Reference to Other Sections**
See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

**SECTION 7: HANDLING AND STORAGE**

7.1. **Precautions for Safe Handling**
- **Additional Hazards When Processed:** May release corrosive vapors.
- **Precautions for Safe Handling:** Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not get in eyes, on skin, or on clothing. Handle empty containers with care because they may still present a hazard. Do not breathe dust. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with eyes, skin and clothing.
- **Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures.
7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry place. Keep/Store away from incompatible materials. Store in original container or corrosive resistant and/or lined container.


7.3. Specific End Use(s)

No use is specified.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

8.2. Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment:
- Gloves.
- Protective clothing.
- Protective goggles.
- Insufficient ventilation: wear respiratory protection.

Materials for Protective Clothing:
- Chemically resistant materials and fabrics.
- Corrosion-proof clothing.

Hand Protection:
- Wear protective gloves.

Eye and Face Protection:
- Chemical safety goggles.

Skin and Body Protection:
- Wear suitable protective clothing.

Respiratory Protection:
- If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information:
- When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State: Solid
Appearance: Tan powder
Odor: None
Odor Threshold: No data available
pH: 11.5 in water
Evaporation Rate: No data available
Melting Point: No data available
Freezing Point: No data available
Boiling Point: No data available
Flash Point: No data available
Auto-ignition Temperature: No data available
Decomposition Temperature: No data available
Flammability (solid, gas): No data available
Vapor Pressure: No data available
Relative Vapor Density at 20°C: No data available
Relative Density: No data available
Specific Gravity: 2.8
Solubility: Slightly soluble in water
Partition Coefficient: N-Octanol/Water: No data available
Viscosity: No data available
9.2. Other Information  No additional information available

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity: May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

10.2. Chemical Stability: Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions: Hazardous polymerization will not occur.


10.6. Hazardous Decomposition Products: Thermal decomposition generates: Corrosive vapors. Quartz (silica) will dissolve in hydrofluoric acid producing a corrosive gas, silicon tetrafluoride.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects

Acute Toxicity: Not classified

Skin Corrosion/Irritation: Causes severe skin burns and eye damage.

pH: 11.5 in water

Serious Eye Damage/Irritation: Causes serious eye damage.

pH: 11.5 in water

Respiratory or Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Not classified

Carcinogenicity: May cause cancer (Inhalation).

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): May cause respiratory irritation.

Specific Target Organ Toxicity (Repeated Exposure): Causes damage to organs (lung/respiratory system) through prolonged or repeated exposure (Inhalation).

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: May be corrosive to the respiratory tract. Cough, dyspnea (breathing difficulty), wheezing; decreased pulmonary function, progressive respiratory symptoms (silicosis). Accelerated Silicosis can occur with exposure to high concentrations of respirable crystalline silica over a relatively short period; lung lesions can appear within five years of the initial exposure. The progression can be rapid. Accelerated silicosis is similar to chronic or ordinary silicosis, except that lung lesions appear earlier and the progression is more rapid.

Acute Silicosis can occur with exposures to very high concentrations of respirable crystalline silica over a very short time period, sometimes as short as a few months. The symptoms of acute silicosis include progressive shortness of breath, fever, cough and weight loss. Acute silicosis can be fatal.

Symptoms/Injuries After Skin Contact: Causes severe irritation which will progress to chemical burns. May cause an allergic skin reaction.

Symptoms/Injuries After Eye Contact: Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion: May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

Chronic Symptoms: Pre-existing lung diseases such as emphysema or asthma may be aggravated by exposure to dusts. Pulmonary function may be reduced by inhalation of respirable crystalline silica. Also lung scaring produced by such inhalation may lead to a progressive massive fibrosis of the lung which may aggravate other pulmonary conditions and diseases and which increases susceptibility to pulmonary tuberculosis. Progressive massive fibrosis may be accompanied by right heart enlargement, heart failure, and pulmonary failure. Smoking aggravates the effects of exposure. Some studies show that exposure to respirable crystalline silica (without silicosis) or that the disease silicosis may be associated with the increased incidence of several autoimmune disorders such as scleroderma (thickening of the skin), systemic lupus erythematosus, rheumatoid arthritis and diseases affecting the kidneys. Silicosis increases the risk of tuberculosis. Some studies show an increased incidence of chronic kidney disease and end-stage renal disease in workers exposed to respirable crystalline silica.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General: Not classified.

12.2. Persistence and Degradability

| Cement Kiln Dust (68475-76-3) | Persistence and Degradability | Not established. |

12.3. Bioaccumulative Potential

| Cement Kiln Dust (68475-76-3) | Bioaccumulative Potential | Not established. |
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<table>
<thead>
<tr>
<th>Bioaccumulative Potential</th>
<th>Not established.</th>
</tr>
</thead>
<tbody>
<tr>
<td>12.4. Mobility in Soil</td>
<td>No additional information available</td>
</tr>
<tr>
<td>12.5. Other Adverse Effects</td>
<td>Other Information: Avoid release to the environment.</td>
</tr>
</tbody>
</table>

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods
- **Waste Disposal Recommendations**: Dispose of contents/container in accordance with local, regional, national, and international regulations.
- **Additional Information**: Container may remain hazardous when empty. Continue to observe all precautions.
- **Ecology - Waste Materials**: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT
- **Proper Shipping Name**: CORROSIVE SOLID, BASIC, INORGANIC, N.O.S. (calcium hydroxide)
- **Hazard Class**: 8
- **Identification Number**: UN3262
- **Label Codes**: 8
- **Packing Group**: III
- **ERG Number**: 154

14.2. In Accordance with IMDG
- **Proper Shipping Name**: CORROSIVE SOLID, BASIC, INORGANIC, N.O.S. (calcium hydroxide)
- **Hazard Class**: 8
- **Identification Number**: UN3262
- **Packing Group**: III
- **Label Codes**: 8
- **EmS-No. (Fire)**: F-A
- **EmS-No. (Spillage)**: S-B

14.3. In Accordance with IATA
- **Proper Shipping Name**: CORROSIVE SOLID, BASIC, INORGANIC, N.O.S. (calcium hydroxide)
- **Packing Group**: III
- **Identification Number**: UN3262
- **Hazard Class**: 8
- **Label Codes**: 8
- **ERG Code (IATA)**: 8L

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations
- **Cement Kiln Dust (68475-76-3)**
- **SARA Section 311/312 Hazard Classes**: Immediate (acute) health hazard, Delayed (chronic) health hazard

- **Flue dust, portland cement (68475-76-3)**
- Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State Regulations
- **WARNING**: This product can expose you to chemicals, including Silica, crystalline (airborne particles of respirable size), which is known to the State of California to cause cancer; and chromium (hexavalent compounds), which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

- **Date of Preparation or Latest Revision**: 08/14/2018
- **Other Information**: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200
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GHS Full Text Phrases:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carc. 1A</td>
<td>Carcinogenicity Category 1A</td>
</tr>
<tr>
<td>Eye Dam. 1</td>
<td>Serious eye damage/eye irritation Category 1</td>
</tr>
<tr>
<td>Skin Corr. 1C</td>
<td>Skin corrosion/irritation Category 1C</td>
</tr>
<tr>
<td>Skin Sens. 1</td>
<td>Skin sensitization, Category 1</td>
</tr>
<tr>
<td>STOT RE 1</td>
<td>Specific target organ toxicity (repeated exposure) Category 1</td>
</tr>
<tr>
<td>STOT SE 3</td>
<td>Specific target organ toxicity (single exposure) Category 3</td>
</tr>
<tr>
<td>H314</td>
<td>Causes severe skin burns and eye damage</td>
</tr>
<tr>
<td>H317</td>
<td>May cause an allergic skin reaction</td>
</tr>
<tr>
<td>H318</td>
<td>Causes serious eye damage</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
<tr>
<td>H350</td>
<td>May cause cancer</td>
</tr>
<tr>
<td>H372</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
</tr>
</tbody>
</table>

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)